

# Work Order ID 105598

**\*105598\***

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Item ID: D2696-2 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Leg  
 Start Date: 8/08/13 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 8/08/13 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference: RE-POWDERCOAT *REWORK*

Approvals: Process Plan: *[Signature]* Date: Tooling: Date: Run Start **\*NR1\***  
 QC: *[Signature]* Date: SPC (Y/N): Date: Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2696	Rev C								

140 Chemical Conversion Coat per QSI005 4.1 0.00  
**\*140\***  
 HandFinish Memo 0.00  
 Hand Finishing PULL FROM STK:  
 1 X D2696-2 B15059  
 STRIP COMPLETELY  
 RE-ALODINE

150 Black Sandtex (Ref 4.3.6.7) per QSI005 4.3 0.00  
**\*150\***  
 Powdercoat *white* 0.00  
 Powder Coating Memo  
 REPOWDERCOAT WHITE PER QSI005  
 START TIME: *8:30* OVEN TEMPERATURE:  
 FINISH TIME: *9:00*

160 QC3- Inspect Part Finish 0.00  
**\*160\***  
 QC Memo 0.00  
 Quality Control

*m126125*

*1 x m-f 13/08/14*

*1 x d M 13/08/14*

*58-6  
50  
50  
13-08-13*



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 Item Name: Leg  
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 Required Date: 8/08/13 Req'd Qty: 1.00 \*1\* Customer:  
 Reference: RE-POWDERCOAT

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170	Identify as per dwg & Stock Location: <i>8230</i>	0.00							
*170*									
Packaging	Memo	0.00							
Packaging	REIDENTIFY USING NEW B.N								<i>SP</i> <i>13-8-15</i>
180	QC21- Final Inspection - Work Order Release	0.00							
*180*									
QC	Memo	0.00							
Quality Control									<i>13/8/20</i> <i>ML5 130815</i>



# Picklist Print

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Work Order ID: 105598

Parent Item: D2696-2

Parent Item Name: Leg

Start Date: 8/08/13

Required Date: 8/08/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP C00.11.01Removed P/O for Powder Coat - in house processEC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2696-2 Leg		Manufactured	No				Each	1.0000		1			

Location

Loc Qty

Loc Code

Mezz

1

15059

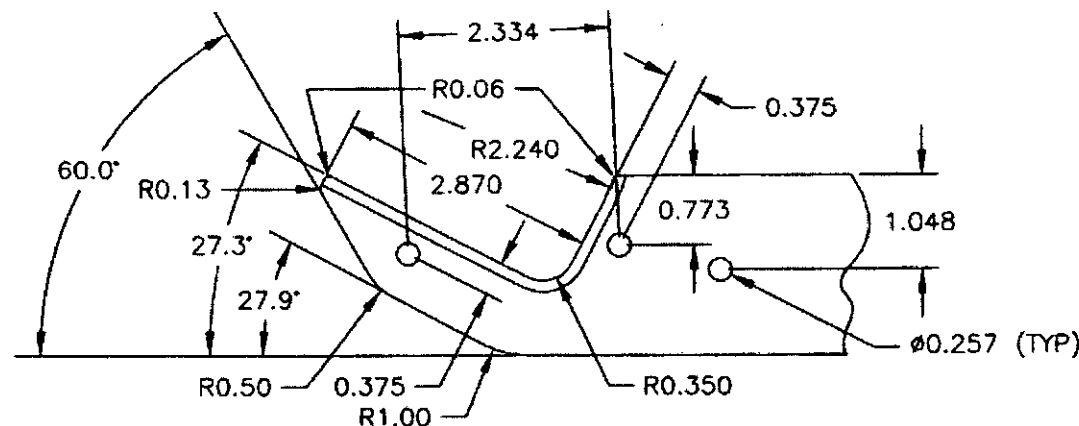
1

1

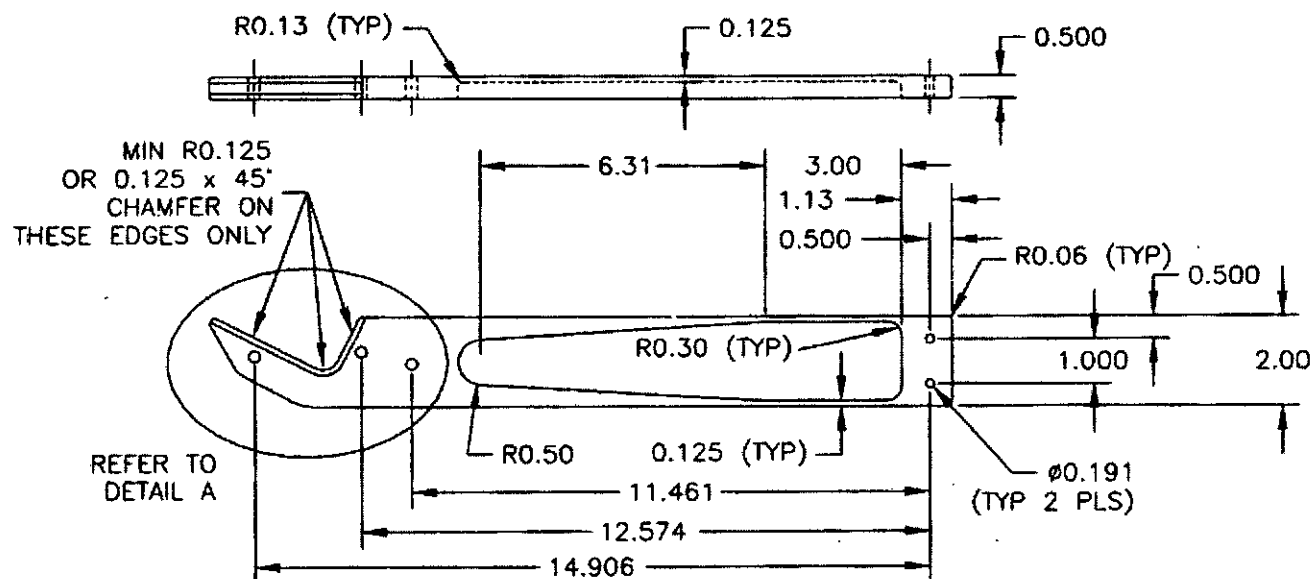


**DART****RELEASED**  
99.11.14

DESIGN	DATE	CHECKED	APPROVED	DRAWING NO.	SCALE	REV. C
ME	99.11.03	ME	ME	D2696	1:4	
DRAWN BY	TITLE	DART AEROSPACE LTD HAMPSHIRE, ONTARIO, CANADA				
ME	STA 129 LEG					
A	97.09.10	NEW ISSUE				
B	99.10.20	UPDATE TOLERANCE, DELETE ENGRAVING				
C	99.11.03	CHANGED GEOMETRY IN DETAIL A ADDED FINISH				



**DETAIL A**  
SCALE: 1:2



**D2696-1 LEFT HAND (SHOWN)**  
**D2696-2 RIGHT HAND (OPPOSITE)**

NOTE: DEBURR ALL EDGES R0.03 - R0.06

MATERIAL: 6061-T6 OR 6061-T651 (QQ-A-225/8 OR QQ-A-200/8 OR QQ-A-250/11)

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

POWDER COAT PER DART QSI 005 4.3 WHITE (4.3.5.1) OR

GREY SANDTEX (4.3.5.6) OR BLACK SANDTEX (4.3.5.7)

